

CLAIMS

1. A high-k dielectric stack situated between an upper electrode and a lower electrode of a MIM capacitor, said high-k dielectric stack comprising:

a first high-k dielectric layer, said first high-k dielectric layer having a first

5 dielectric constant;

an intermediate dielectric layer situated on said first high-k dielectric layer, said intermediate dielectric layer having a second dielectric constant;

a second high-k dielectric layer situated on said intermediate dielectric layer, said second high-k dielectric layer having a third dielectric constant;

10 wherein said second dielectric constant is not greater than said first dielectric constant and said third dielectric constant.

2. The high-k dielectric stack of claim 1 further comprising first and second cladding layers, said first cladding layer being situated underneath said first high-k dielectric layer and said second cladding layer being situated on said second high-k dielectric layer.

3. The high-k dielectric stack of claim 1 wherein said second dielectric constant is less than said first dielectric constant and said third dielectric constant.

4. The high-k dielectric stack of claim 1 wherein said intermediate dielectric layer comprises Al_2O_3 .

5. The high-k dielectric stack of claim 1 wherein said intermediate dielectric layer has a thickness between approximately 5.0 Angstroms and approximately 70.0 Angstroms.

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6. The high-k dielectric stack of claim 2 wherein said first cladding layer is situated on said lower electrode and said upper electrode is situated on said second cladding layer.

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7. The high-k dielectric stack of claim 6 wherein said lower electrode comprises Ti/TiN and wherein said upper electrode comprises TiN.

8. The high-k dielectric stack of claim 1 wherein said first and second high-k dielectric layers are selected from the group consisting of HfO_2 and Ta_2O_5 .

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9. A method for fabricating a MIM capacitor in a semiconductor die, said method comprising steps of:

forming a lower electrode of said MIM capacitor;

forming a first high-k dielectric layer over said lower electrode, said first high-k

20 dielectric layer having a first dielectric constant;

forming an intermediate dielectric layer on said first high-k dielectric layer, said intermediate dielectric layer having a second dielectric constant;

forming a second high-k dielectric layer on said intermediate layer, said second high-k dielectric layer having a third dielectric constant;

forming an upper electrode of said MIM capacitor over said second high-k dielectric layer;

5 wherein said second dielectric constant is not greater than said first dielectric constant and said third dielectric constant.

10. The method of claim 9 further comprising the steps of:

forming a first cladding layer on said lower electrode before said step of forming
10 said first high-k dielectric layer;

forming a second cladding layer on said second high-k dielectric layer after said step of forming said second high-k dielectric layer.

11. The method of claim 9 wherein said second dielectric constant is less than
15 said first dielectric constant and said third dielectric constant.

12. The method of claim 9 wherein said intermediate dielectric layer comprises Al_2O_3 .

20 13. The method of claim 9 wherein said intermediate dielectric layer has a thickness between approximately 5.0 Angstroms and approximately 70.0 Angstroms.

14. The method of claim 9 wherein said lower electrode comprises Ti/TiN and wherein said upper electrode comprises TiN.

15. The method of claim 9 wherein said first and second high-k dielectric layers
5 are selected from the group consisting of HfO_2 and Ta_2O_5 .

16. A MIM capacitor situated in a semiconductor die, said MIM capacitor comprising:

a lower electrode;

10 a first cladding layer situated on said lower electrode;

a first high-k dielectric layer situated on said first cladding layer, said first high-k dielectric layer having a first dielectric constant;

an intermediate dielectric layer situated on said first high-k dielectric layer, said intermediate dielectric layer having a second dielectric constant;

15 a second high-k dielectric layer situated on said intermediate dielectric layer, said second high-k dielectric layer having a third dielectric constant;

a second cladding layer situated on said second high-k dielectric layer;

an upper electrode situated on said second cladding layer.

20 17. The MIM capacitor of claim 16 wherein said second dielectric constant is less than said first dielectric constant and said third dielectric constant.

18. The MIM capacitor of claim 16 wherein said intermediate dielectric layer comprises Al_2O_3 .

19. The MIM capacitor of claim 16 wherein said intermediate dielectric layer
5 has a thickness between approximately 5.0 Angstroms and approximately 70.0 Angstroms.

20. The MIM capacitor of claim 16 wherein said lower electrode comprises Ti/TiN and wherein said upper electrode comprises TiN.